





CRAMI Group Sri >>>

Specialized Manifold Producer

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Componible Modular Filtration Manifolds and Related Assembley Components



Our company, present on the microfiltration market since 1961, thanks to continuous contact with customers, it has acquired the experience necessary to overcome all the problems that arise when there is the need to carry out multiple and differentiated analyses with the membrane filtration method.

- In 2004, the first construction of the filtration manifolds began
- In 2010 it was obtained the CE certification with the name $\ensuremath{\textbf{SpeedFlow}}$
- In 2014 the design was modified in a modular the system
- In 2021, the removal of the membrane support disc with a finger has been simplified

The main applications are:

- Microbiological control of liquid samples such as water, wine and soft drinks
- Pharmaceutical control of purified water, bioburden tests and product sterility
- Cosmetic control of water and raw materials
- Control of water in the environment
- Any other membrane filtration

SpeedFlow Manifolds Quality Warranty is CE certification, as machine or quasi machine.



peedFlow

The stainless steel membrane support disc can be removed with a single finger pressure

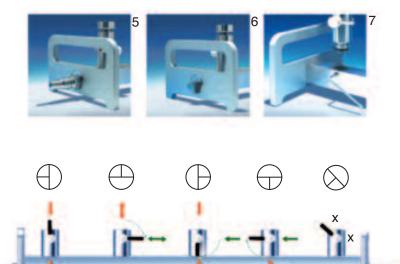
The various sizes of the basic modular manifolds

The **SpeedFlow** Manifold bases, as shown on left side, are available in four different sizes: **1**, **3**, **4** and **6 places**. Manifolds that can be easily dismantled for the cleaning operations or to check each part. The assembling is even possible according to user's needs, choosing among various uniform type, different type or mixed form type columns. The assembling choice is easily done when purchasing or in a later time, simply changing a type of column with another type of column

The base structural materials is in satin Stainless Steel with sides handles in anodized aluminium.

One side is fitted with hose-barb for 2 different diameters of vacuum hoses ø 8 and 12 mm, the opposite side is fitted with a stopper. Hose-barb and stopper are invertible to facilitate the proximity to the vacuum source.

Inside the horizontal manifold, the pipe exhaust has no dead zones, thus avoiding any possible stagnation of water. Each part is easily disassembled, inspectable, **autoclavable at 121°C for 30 minutes**, washable, sanitizable or sterilizable. The internal materials in contact are: Stainless steel Aisi 304, PTFE and o-ring in FPM.



Different tap positions with flux directions indication

Purchase codes

Select the suitable manifold **size** then make your columns choice among the ones shown in the following pages.

- 1 247310 1 place manifold base (lenght mm 240)
- 2 247330 3 places manifold base (lenght mm 420)
- 3 247340 4 places manifold base (lenght mm 560)
- 4 247360 6 places manifold base (lenght mm 780)
- 5 Side detail with hose-barb
 - (width mm 160 x H mm 100)
- 6 Side detail with stopper
- 7 Columns joint detail seen back-side, with stop hexagon socket screw and its allen screw on manifold base

2

3



Different columns for the assembling on manifold base



Different columns type in polished Stainless Steel are available (see illustration). Each column is supplied with a tap to close the vacuum or for the changing of the flux direction (see page 4). The tap is made in PTFE with a SS lever.

Columns to choose for mounting on the Manifold-base illustrated on the previous page 4

249306 - Column KM-N

see page 6

<u>*Universal*</u> – Conical shaped for stopper #8 (with higher measure of \emptyset 41 mm) on which insert a filtration device.

249325 - Column RA-S2

see page 7

<u>Universal</u> - Mushroom shaped with **removable** SS sintered disc \emptyset 40 mm. Funnels for membrane with \emptyset 47 or 50 mm are directly mounted on it.

249328 - Column KM-A2

see page 8

<u>Special</u> - Mushroom shaped without SS disc. For filtering funnels with incorporated membrane by **Pall** and **Sartorius** companies.

249332 - Column RA-A2

see page 8

<u>Special</u> - like the previous one but with **removable** sintered stainless steel disc Ø 40 mm membrane support disc. For filtering disposable funnels with incorporated membrane by **Crami** and **Sartorius** companies.

249321 - Column RA-M3

see page 9

<u>Special</u> - Mushroom shaped with **removable** SS net disc Ø 40 mm membrane support disc and external silicone o-ring. Plastic funnel with separate membrane by **Millipore** and **Crami** (without O-ring) are directly mounted on it.

249304 - Column RA-E

see page 9 <u>Special</u> - Mushroom shaped with SS net disc Ø 19 mm. It accepts funnels for membrane Ø 25 mm.

249309 - Column KM-B

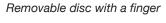
see page 10

<u>Special</u> - Mushroom shaped with polished plain and central suction hole. Graduated Monitor (internal diameter 46,5 mm) produced by **Crami**, **Sartorius, Bio-Set** or other brands are directly mounted on it.

249310 - Column KM-P

see page 10

<u>Special</u> - Hose barb shaped for vacuum hose with internal \emptyset 8 or 12 mm, to connect filtration instruments or separated and indipendent devices.



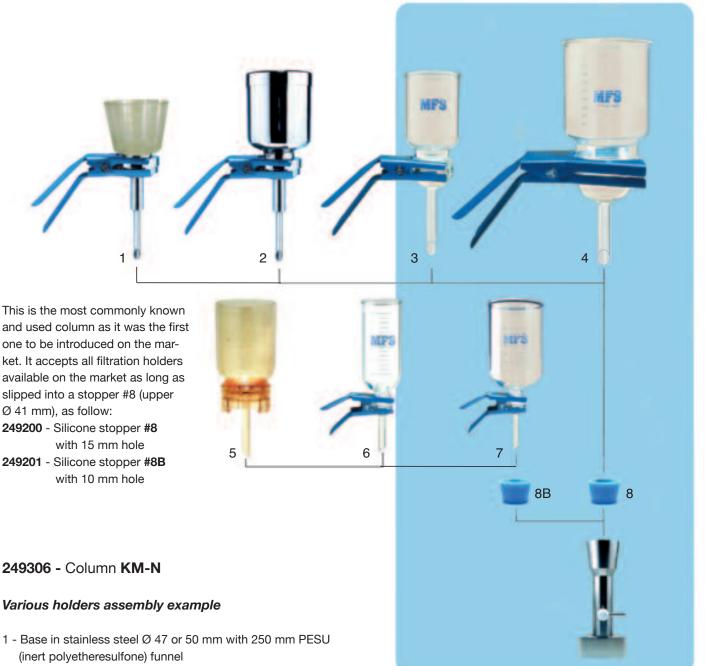




Columns common spare parts

249221 - PTFE tap with SS lever, complete with washers and O-ring
249221.1 -PTFE tap complete with washers and O-ring, whitout lever
249304.1 - O-ring on column joint (pack of 6 pcs)
249304.2 - PTFE gasket Ø 27 mm on column base (pack of 6 pcs)

KM-N • Universal column for assembled filter holders



- 2 Stainless steel Ø 47 or 50 mm, supplied on demand with 100, 250 or 500 ml funnel (Crami)
- 3 Glass Ø 47 mm, supplied on demand with 100, 300,
 500 or 1000 ml funnel (Advantec Crami)
- 4 Glass Ø 90 mm, with 1000 ml funnel (Advantec Crami)
- 5 Polysulfone Ø 47 mm, supplied on demand with 300 or 500 ml funnel (Advantec Crami)
- 6 Glass Ø 13 mm, with 100, 500 or 1000 ml funnel (Advantec-Crami)
- 7 Glass Ø 25 mm, with 15, 150 or 300 ml funnel (Advantec-Crami)

Note: all these holders are supplied with stopper #8 or #8B



RA-S2 • Universal column for ø 47 or 50 mm membrane



This mushroom shaped column with polished inner part is supplied with a membrane support disc in sintered SS Ø 40 mm removable with a finger.

249325 - Column RA-S2

On this column it's possible to mount funnels with different form, held by a clamp (unless different descriptions), as in the following list:

- 1 249070 (Advantec) Glass 100 ml, graduated
- 2 249120 (Advantec) Glass 300 ml, graduated
- 3 249080 (Advantec) Glass 500 ml, graduated
- 4 249085 (Advantec) Glass 1000 ml, graduated
- 5 249180 (Crami) Stainless Steel 500 ml, (optional lid), graduated 250 e 500 ml
- 6 249185 (Crami) Stainless Steel 250 ml, (optional lid) clamp not required, graduated every 50 ml
- 7 249190 (Crami) Stainless Steel 100 ml, clamp not required, graduated every 50 ml
- 8 249170 (Advantec) Blue aluminium clamp
- 9 249090 (Advantec) Silicone lid (optional) for 249120, 249080
- 10 249186 (Crami) Stainless Steel flat lid Ø 95 mm (optional) for 249180
- 11 249187 (Crami) Stainless Steel flat lid Ø 81 mm (optional) for 249185
- 12 246500 (Crami) PESU 250 ml graduated every 50 ml (details on page 13)

Spare parts

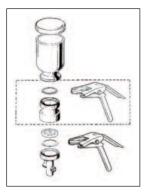
249111 - Sintered SS disc Ø 40mm



Prefilter devices, SS PR-50 and glass PR-47

This accessory provides a physical separation on two filters which have been set up in series, to clarify first then to refine. They accepts membranes Ø 47 or 50 mm and are fitted with a standard clamp.

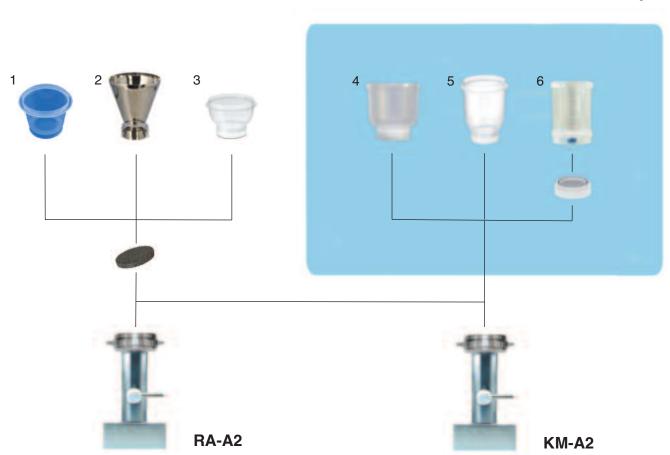
1 - PR-50 - code 245331 - SS prefilter device, including SS net disc Ø 41 mm (code 249112) and clamp (code 249170). 2 - PR-47 - code 245318 - Glass prefilter device, including SS net disc Ø 41 mm (code 249112) and clamp (code 249170).



Column RA-A2 and Column KM-A2 for funnels by Crami, Pall and Sartorius



Removable disc with a finger



This mushroom shaped column with polished inner part is supplied **with** a membrane support disc in sintered SS net Ø 40 mm, removable with a finger

249332 - Column RA-A2

On this column it's possible to mount a range of funnels as follow:

- 1 **Ascle®U** 100 o 250 (Crami), see page 13
- 2 Microsart® SS Funnels 100 or 500 ml (Sartorius)
- 3 Microsart® Sterile Funnels 100 or 250 ml (Sartorius) code 16A07

Spare parts

249111 - Sintered Stainless Steel disc Ø 40 mm

This column identical to the previous one is supplied **without** a membrane disc support

249328 - Column KM-A2

It accepts devices equipped with filtering membrane as follow :

- 4 MicroFunnel® 100 or 300 ml with filtering membrane incorporated (Pall Life Science)
- 5 Microsart®Filter 100 or 250 ml with filtering membrane incorporated (Sartorius)
- 6 **Biosart®** 100 Monitors, supplied with its adapter, code 16424 (Sartorius)



This mushroom shaped column with polished inner part is supplied with a disc holder in sintered SS membrane support Ø 40 mm removable with a finger.



Removable disc with a finger

eedFlow

249321 - Column RA-M3

This column accepts **Microfil®** (Millipore Company), funnels **100** or **250** ml capacity, fixed with a light fingers pressure and Ascle[®] U by **Crami** (without O-rings)

Spare parts 249111 - Sintered Stainless Steel disc Ø 40mm 00116 - Silicone O-ring OR-21S (Ø int. 40,95 mm - sec. Ø 2,62 mm)



RA-E • Universal column for ø 25 mm membrane

This mushroom shaped column with polished inner part is supplied with a disc in SS net Ø 19 mm as support of membrane.

249304 - Column RA-E

This column accepts different type of funnels, held by a clamp, as listed below:

- 1 **245111** (Advantec) Glass **15** ml, graduated
- 2 **245115** (Advantec) Glass **150** ml, graduated
- 3 **245114** (Advantec) Glass **300** ml, graduated
- 4 **245022** (Advantec) Glass **500** ml, graduated
- 5 245051R Stainless Steel, 250 ml graduated
- 6 **245113** (Advantec) Blue alluminium clamp

Spare parts 245124 - Stainless Steel net disc Ø 19 mm



KM-B • Column for Monitors BioBatt 100 and BioSart® 100

249309 - Column KM-B

On this mushroom shaped column are mounted graduated filtration devices BioBatt 100 (Crami, see page 13), Bio-Set, BioSart®100 (Sartorius), Whatman or equivalent by other companies, with inner Ø 46,5. Devices are mounted simply by a light finger pressure.

Spare parts

00116 - Silicone O-ring OR-21S (Ø int. 40,95 mm - sec. Ø 2,62 mm)



Bio-Bact 100 mounted



Pouring the sample



Removing the cylinder



Petri ready for incubation

KM-P • column to connect remote devices

249310 - Column KM-P

This column is \emptyset 8 or 12 mm hose barb shaped. This allows an indipendent connection with different remote devices that need vacuum for its performance.





KMPC • Manifolds in PVC for applications with corrosive products

This universal type manifold is made of PVC and taps in PTFE. The shape of its columns provides a cone-shaped mouth of the size for silicone stopper of type #8 with a diameter greater than 41 mm, that are commonly used to mount filter devices that have a conical shaped membrane support base with a stem that fits into the cap. Main application is the filtration of aggressive liquids that are not compatible with stainless steel, together with glass or plastic filtering devices such as PES, PP, PPSU or PC.

They are available in two sizes: with 3 or 6 places, with hose connection to the drain and plug on the opposite side, which can be reversed according to the position of the vacuum source. Each column has a shut-off tap.

246110 - Manifold KMPC3 in PVC 3 places, complete and ready to use. Dimensions: lenght mm 420, width 150 mm, H 170 mm
246120 - Manifold KMPC6, in PVC 6 places, complete and ready to use. Dimensions: lenght mm 780, width 150 mm, H 170 mm

As a source of vacuum it is advisable to use pumps with a body anti-corrosion with parts in contact in PTFE (see page 12)

Glass or PP vacuum flasks are recommended to collect the filtrate (see page 14)

Multivac • Manifolds in light aluminum alloy

This type of universal ramp is made of light aluminum alloy, completely removable for internal inspections and individual tap on the columns, which provide a cone mouth of the size for silicone stopper of type # 8 with a diameter greater than 41 mm, that are commonly used to mount filtering devices that have a conical shaped membrane support base with a stem that fits into the cap.

To maintain the lightness of the system, it is advisable to use plastic filtration devices such as PES, PP, PPSU or PC.

They are available in 2 sizes: with 3 or 6 places, with hose connection to the drain and stopper on the opposite side, which can be reversed according to the position of the vacuum source. Each column has a shut-off tap.

22M310AL - Multivac manifold 3 places, complete and ready to use. Dimensions: lenght mm 480, width 130 mm, H 160 mm
22M610AL - Multivac Manifold, 6 places, complete and ready to use. Dimensions: lenght mm 850, width 130 mm, H 160 mm



Vacuum generating pumps and pump for liquids suitable for various manifolds types

TECHNICAL DATA



Dry type RCK series

Pumps equipped with a "Prote" filter, which purifies the incoming air, retains drops of moisture and through a valve prevents a liquid from entering the pump body. Equipped with vacuum gauge and vacuum regulator.

- "No kind of pollution"
- CE certified

Recomended application:

with SS or aluminium manifolds

- RCK300, for 1 or 3 places manifolds
- RCK400, for 4 or 6 places manifolds
- RCK410, with dense product

Dry type RCK-C and CMK series

The RCK-C series has the parts in contact in PTFE, the CMK has the whole body in PTFE. Equipped with a trap for incoming vapors, vacuum gauge and vacuum regulator - "No kind of pollution"

- CE certified

Recomended application: with PVC or SS manifolds

- RCK300C, for 1 or 3 places manifolds
- RCK400C, for 4 or 6 places manifolds
- CMK411, for the whole manifold series

MODEL	RCK300 RCK400		RCK410	
Code	225300	225400	225410	
Final vacuum (mbar)	99	99	25	
Flow rates in liters/min	20	34	20	
Air/Humidity for Prote filter	yes	yes	yes	
Vacuum adjustment	yes	yes	yes	
Liquid-saving valve	yes	yes	yes	
Pipe connection (Ø mm)	8	8	8	
Noise (dB)	50	52	52	
Net weight (kg)	4,1	5,2	5,2	
Voltage V/Hz	220/50	220/50	220/50	
Dimension (WxLxH in mm)	268x135x204	310x135x204	310x135x204	

MODEL	RCK300C	RCK400C	CMK411	
Code	22530C	22540C	22541T	
Parts in contact with fluid	PTFE	PTFE	PTFE	
Final vacuum (mbar)	99	99	10	
Flow rates in liters/min	20	31	18	
Vapor trap	yes	yes	yes	
Vacuum adjustment	yes	yes	yes	
Pipe connection (Ø mm)	8	8	8	
Carrying handle	yes	yes	no	
Noise (dB)	50	52	52	
Net weight (kg)	4,1	5,7	7,4	
Voltage V/Hz	220/50	220/50	220/50	
Dimension (WxLxH in mm)	285x135x204	310x135x204	262x236x193	

ALLIGATOR membrane pump for liquids

This special pump for liquids is particularly designed to be connected to filtration manifolds and directly drain the filtered liquid into a laboratory sink or into a separate container

- Simplify the dexterity after the filtration
- The space dedicated to traditional bottle systems decreases
- "No kind of pollution"
- IP64 protection
- Complies with the new ISO standard 8199 on microbiology
- CE certified

MODEL	ALLIGATOR		
Code	225200		
Parts in contact with fluid	SS316, FKM, PP, PPS, silicone		
Final vacuum (mbar)	313		
Max liquid flow	4,5 liters/min		
Max engine power	60W DC		
Engine type	without blades		
Noise (dB)	60		
Pipe connection	hose nozzle Ø 8 mm		
Thermal protection sensor	yes		
Power supply	DC 24V=, 1,8A		
Net weight (kg)	2,4 kg		
Dimension(WxLxH in mm)	235x190x202		







Ascle® U - PP disposable funnels with separated membrane

Fast and safe filtering system for bacteriological filtration



TECHNICAL DATA

- PP funnels 100 and 200 capacity, graduated
- In packs of 100 pieces divided into 10 sterile boxes of 10 pieces
- Available with separate membranes in single sterile bag
- · Disposable type, easy to use

Used on column **RA-2** see page 8 (code 249332)

Bio-Bact 100 - Monitors with incorporated membrane for bacteriological analyzes

Quick and safe filtering system for filtration and transformation into a Petri dish, ready for incubation.



TECHNICAL DATA

- Funnels 100 ml, composed of base with membrane, absorbent cardboard, gra duated cylinder with lid and adapter for caps with hole (all in a sterile bag)
- In packs of 50 pieces divided into individual sterile boxes
- Membranes of Ø 47 are squared, sterile, incorporated and ready for use
- · Disposable type, easy to use

Used on column **KM-B**, see page 11 (code 249309)

Codes to order

Bio-Bact 100 funnels

Codes to order

PP funnels 100 or 250 ml, sterile for gamma irradiation

Code	Capacity	Packaging
CB-A47U-100 CB-A47U-250		

Combinable with membranes in EMC (mixed cellulose esters) sterile in single pack of 100

Code	porosity µ	ø mr	n Colour
A020H47 A045H47 A080H47	7A 0,45	47	white/squared * white/squared * white/squared *
A045R04	47A 0,4	547	black/squared

For more details see *Catalogo di Microfiltrazione* a pag. 23

A080R047A 0,8 47 black/squared

Code	μø	mm	Colour
BB-47MCE022SW	0,22	47	white
BB-47MCE045SW	0,45	47	white *
BB-47MCE080SW	0,8	47	white
BB-47MCE045SB	0.45	17	black
	-, -		
BB-47MCE080SB	0,0	47	DIACK

(*) prompt delivery

PESU glass for vacuum filtrations

This beaker is easy to use for all types of vacuum filtration for analytical purposes. Easily adaptable to filtration ramps or funnel bases of glass or stainless steel devices.



TECHNICAL DATA

- PESU material (inert polyetheresulfone)
- Transparent and unbreakable
- Inert and flame resistant
- Resistant to high temperatures up to 205°C
- · Resistant to acids and bases
- Sterilizable for hundreds of cycles both in an autoclave and with ethylene oxide
- In accordance with the FDA-USA regulations

Sectoral applications

- pharmaceutical sector
- · medical sector
- biotechnological sector
- food sector
- all water sector
- · analytical sector in general

Main and recommended uses

- on RA-S2 funnel type for manifolds
- on funnel basis of glass filters

Code to order

246500 - PESU funnel 250 ml

For more details see Catalogo di Microfiltrazione a pag. 24 For more details see *Catalogo di Microfiltrazione* a pag. 25

Accessories and auxiliaries for filtration manifolds

Collection bottles for filtrate

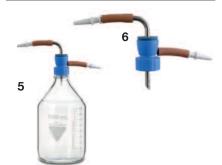


1) 22548R - Bottle in PP (polypropylene) of 4 liters capacity - with pipe connections Ø 8 mm, with overflow valve and drain tube at the base for emptying - Autoclavable



- 2) Glass vacuum bottles for caps #16 06004 - 5 L capacity, with hosebarb Ø 8 mm 06005 - 10 L capacity, with hosebarb Ø 8 mm
- 3) Bottle as per point 2) mounted with stopper as per point 4), as follow:

4) 04016 Para rubber stopper #16 to empty the vacuum bottles - complete with two stainless steel connections Ø 8 mm - vent tap and a series of pipes and accessories



5) 06037 - Glass bottle GL45 series of 5 L capacity (in the picture already mounted with the adapter 22565P)

6) 22565P - Adapter for GL45 bottles - completed with #8 stopper - SS connection and 2 quick couplings for Ø 8 mm pipe for an easy disassembly. This adapter can be used with all GL45 bottles of any capacity

Flasks and trap vessels

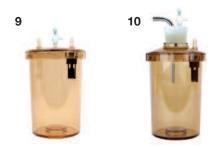


7) Vacuum flasks with silicone cap complete with connection for Ø 8 mm tubes and tap + non-return valve on the hosebarb 06011 - Glass flask 1 L - mounted with silicone stopper #12 (04014) 06012 - Glass flask 2 L - mounted with silicone stopper #14 (04012)



8) 22515B- Glass vacuum 1 L flask with silicon drain at the base

249201P - silicone stopper # 8 with SS connection for 8 mm pipes 22515S - Silicone base for stability



9) 22512RT - 1200 ml capacity PES container, complete with IN / OUT connections for Ø 8 mm pipes, air valve and overflow valve 10) 22511RC - 1200 ml capacity PC container, with overflow valve complete with 04011T silicone cap #11, stainless steel connection for pipes, air tap

Accessories



11) 247310K2 - Kit consisting of 1 stainless steel hose connector and 15 cm Ø 8 mm rubber vacuum hose. It is used to connect 2 manifolds in series, in order to use a single vacuum source



12) Vacuum tubes for connection of accessories 07104 - silicone - Ø 8x15 mm 07201 - para rubber - Ø 8x16 mm



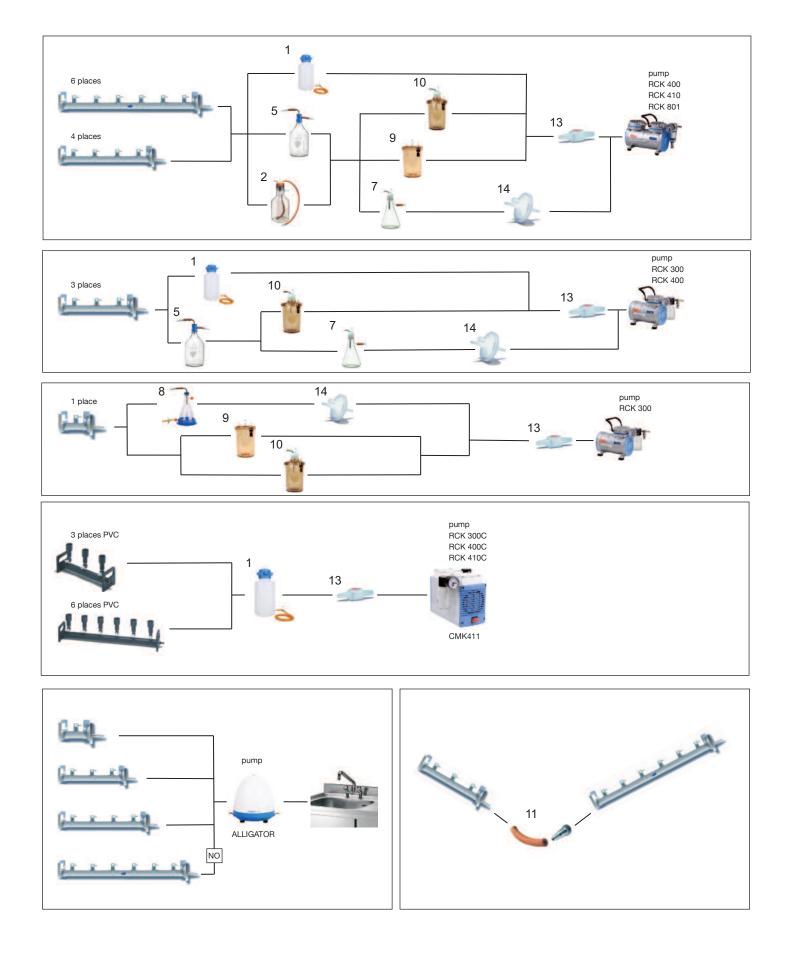
13) 22795 - Plastic non-return valve for pipes Ø 8 mm - useful for blocking the return flow



14) 50JP050AN - Hydrophobic filter in PTFE with porosity 0.5 µ and Ø 50 mm - to protect an unprotected pump from a flow of water (in packs of 10 pieces)



Various recommended assemblies types









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